



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 15 2018

D350-764-011
Job Sheet 177391



Part No: D350-764-011

Job Qty: 1 ea

Part Name: Rear Seat Shoulder Harness

MAY 16 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC4		
125	DC	1 pcs	5/31/18	5/31/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	5/31/18	5/31/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D350-764-011 Location:FG029



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Container No: S076678



Part: D350-764-011

Job No: 177391

Serial No/Batch: S076678

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 05/31/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	90-Start up Operation	5055668 FM 136599
AN3-3A	Bolt	32 Ea (32 ea)	90-Start up Operation	5058129
AN3-6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137412-0
AN970-6	Washer	4 Ea (4 ea)	90-Start up Operation	FM137744-0
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	FM137622
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5000546
CR3212-5-04	Rivet	4 Ea (4 ea)	90-Start up Operation	FM135274-3
CR3212-5-07	Rivet	4 Ea (4 ea)	90-Start up Operation	FM128429
D2854	3/4" Velcro Strip	2.6660 ft (2.666 ea)	90-Start up Operation	5006127
D3578-041	Doubler	16 Ea (16 ea)	90-Start up Operation	5060799
D3636-041	Shoulder Harness	4 Ea (4 ea)	90-Start up Operation	5061448
D3637-041	Bracket Assembly	4 Ea (4 ea)	90-Start up Operation	5064206
D3637-3	Bracket	4 Ea (4 ea)	90-Start up Operation	5060507
D3638-1	Bushing	4 Ea (4 ea)	90-Start up Operation	5056175
D3639-1	Doubler	1 Ea (1 ea)	90-Start up Operation	5056834
D3639-2	Doubler	1 Ea (1 ea)	90-Start up Operation	5054158
D3639-3	Doubler	1 Ea (1 ea)	90-Start up Operation	5054005
D3639-4	Doubler	1 Ea (1 ea)	90-Start up Operation	5045342
D3640-1	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5063121
D3640-3	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5063069
D3641-1	Cover	2 Ea (2 ea)	90-Start up Operation	5063380
D3641-3	Cover	1 Ea (1 ea)	90-Start up Operation	5038820
D3641-4	Cover RH	1 Ea (1 ea)	90-Start up Operation	5038664
D3642-1	Doubler	2 Ea (2 ea)	90-Start up Operation	5063316
D3643-1	Stiffener	1 Ea (1 ea)	90-Start up Operation	5038878
D3643-2	Stiffener	1 Ea (1 ea)	90-Start up Operation	5042450
D3644-1	Shim	2 Ea (2 ea)	90-Start up Operation	5063313
D3657-1	Guide Tool	1 Ea (1 ea)	90-Start up Operation	F150614
MS20426AD3-3	Rivet	32 Ea (32 ea)	90-Start up Operation	5055668 504868
MS20426AD4-4	Rivet	106 Ea (106 ea)	90-Start up Operation	FM132536
MS20426AD4-6	Rivet	28 Ea (28 ea)	90-Start up Operation	FM138621
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	90-Start up Operation	5041165
MS21059L3	Nut Plate	16 Ea (16 ea)	90-Start up Operation	5025740
MS21072-L3	Nut Plate	8 Ea (8 ea)	90-Start up Operation	5058183
MS35206-267	Screw	8 Ea (8 ea)	90-Start up Operation	FM135530-90
NAS1149D0363J	Washer	48 Ea (48 ea)	90-Start up Operation	5015269
NAS1149D0963J	Washer	4 Ea (4 ea)	90-Start up Operation	FM135671-15

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	16	14,301	0
	AN3-3A	32	815	0
	AN3-6A	16	208	0
	AN4-10A	4	62	0
	AN970-6	4	64	0
	CCR264SS3-3	16	156	0
	CR3212-4-2	4	44	0
	CR3212-5-04	4	74	0
	CR3212-5-07	4	57	0
	D2854	3	172	0
	D3578-041	16	72	0
	D3636-041	4	9	0
	D3637-041	4	13	0
	D3637-3	4	21	0
	D3638-1	4	14	0
	D3639-1	1	3	0
	D3639-2	1	22	0
	D3639-3	1	5	0
	D3639-4	1	11	0
	D3640-1	2	7	0
	D3640-3	2	7	0
	D3641-1	2	8	0
	D3641-3	1	4	0
	D3641-4	1	5	0
	D3642-1	2	7	0
	D3643-1	1	15	0
	D3643-2	1	3	0
	D3644-1	2	6	0
	D3657-1	1	11	0
	MS20426AD3-3	32	4,908	0
	MS20426AD4-4	106	1,102	0
	MS20426AD4-6	28	586	0
	MS20470AD4-6	8	4,068	0
	MS21059L3	16	123	0
	MS21072-L3	8	41	0
	MS35206-267	8	23	0
	NAS1149D0363J	48	3,089	0
	NAS1149D0963J	4	517	0
Part Specifications				
Specifications could not be found.				

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

REFERENCE ONLY

Kim Johnston

From: Sonia Quirion
Sent: Thursday, May 31, 2018 9:15 AM
To: Kim Johnston
Subject: l/b

d350-616-013 s076637 x2 red and white
d350-616-011 S076638 X1 RED AND WHITE
D350-764-011 S076678 X1 *White*
D169-841-013 S076682 X2
D407-797-111 S076700 X2
D412-702-021 S076702 X1
646.4002 S076708 S076712 S076714
D139-799-015 S076680 X1 S076699 X1 S076701 X1
D206-628-015 S076713 X3
D206-628-016 S076717 X3